

DART SERVICE INSTRUCTION

1.0 PURPOSE

The purpose of this DSI is to provide instruction for the placement of the PMA placard for the D135-751-011 skidtubes.

2.0 DESCRIPTION

For D135-751-011 skidtubes that are manufactured as a PMA replacement part, a 651.8901 Placard must be installed on the skidtube as shown in Figure 1 below.

1. Hand form the Placard around the skidtube. Position 651.8901 Placard as shown and transfer drill 4x $\phi 0.125$ holes from placard to the front of the skidtube, approximately centered between the black anti-skid and the cap with the DART logo perpendicular to the centerline of the skidtube.
2. Deburr all holes and touch up holes with chemical conversion coat (Alodine 1200 or 1201) per MIL-C-5541
3. Install the 651.8901 Placard on the skidtube using 4x CR3213-4-2 (or equivalent) rivets.

3.0 WEIGHT AND BALANCE

Accomplishment of this DSI has no effect on Weight and Balance.

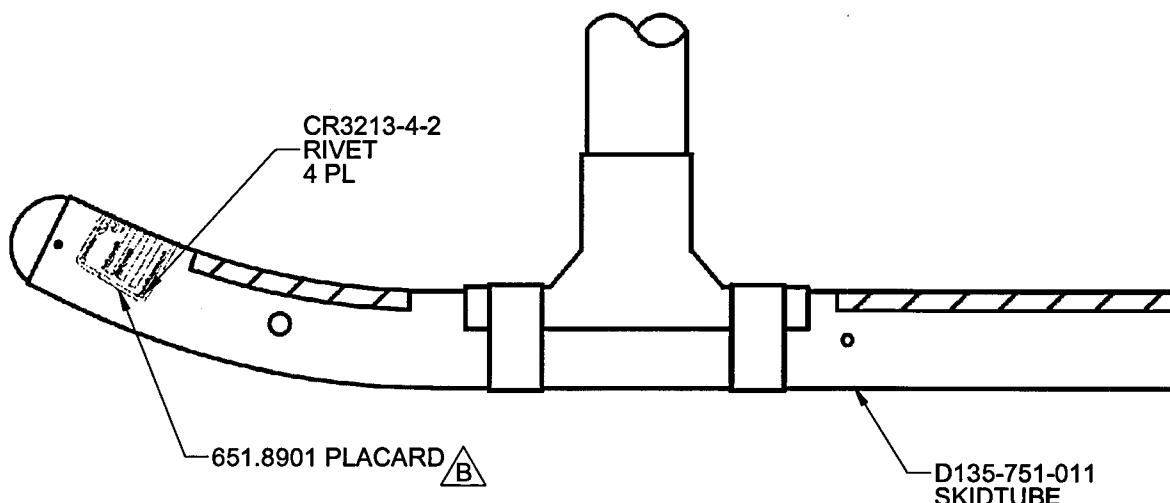


FIGURE 1: PLACARD INSTALLATION

APPROVED

B	REVISED PLACARD P/N		VS	17.12.22
A	NEW ISSUE		VS	15.03.02
REV.	DESCRIPTION		BY	DATE
DESIGN	VS	DART AEROSPACE USA, INC EUGENE, OR		
DRAWN	VS	DRAWING NO.	REV. B	
CHECKED	RF	DSI 9721	SHEET 1 OF 1	
MFG. APPR.	N/A	TITLE	SCALE	
APPROVED	HS	PMA PLACARD INSTALLATION		
DE APPR.	DS	NTS		
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